

Exercise No: 1

Date:

SQUARE PRISM

AIM

To make a square prism of dimension 100mm x 21 mm x 21 mm from a given MS rod of diameter 25mm 90 mm.

MATERIALS REQUIRED

MS rod of diameter 25mm x length 90 mm, coal/coke

TOOLS REQUIRED

Anvil, hand hammer (sledge hammer), round hollow tongs, fuller, flatter, brass rule and outside caliper

OPERATIONS TO BE CARRIED OUT

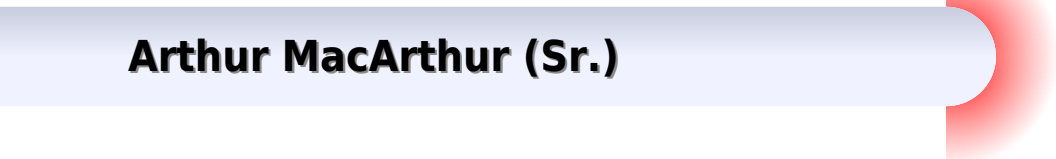
Measuring, hammering, fullering, flattening, checking and finishing

PROCEDURE

1. Fire the coal in the hearth/smith forge.
2. Put the given MS rod in the smith forge.
3. Heat the work piece up to red hot ,take the work piece using round hollow tongs and strike the ends with sledge hammer by placing it on an anvil for upsetting, increase the cross sectional diameter.
4. Heat the work piece up to red hot condition whenever the plasticity diminishes.
5. Fuller the work piece using fullering tool
6. Hammer the work piece to get the required square shape.
7. Flattening the work using flatter.
8. Check the dimension, finish the work and finally cool the work piece.

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Arthur MacArthur (Sr.)



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